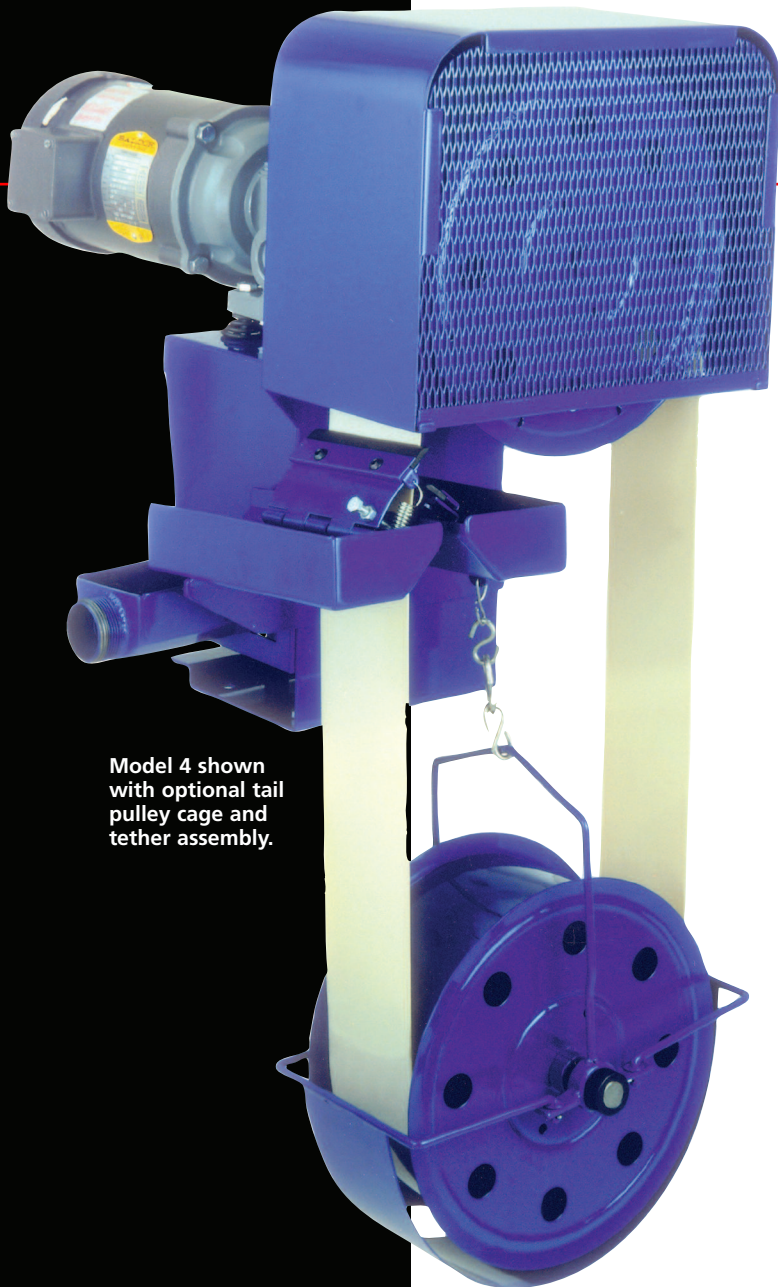


OIL GRABBER® Model 4



Model 4 shown with optional tail pulley cage and tether assembly.

Enjoy the Benefits of Oil Skimming!

- Most inexpensive way to remove oil from water
- Saves coolants by removing tramp oil
- Conserves parts wash water by removing oily wastes
- Prevents plugging of spray heads and filters
- Reduces fluid disposal costs
- Skimmed oil can be recycled and reused as a lubricant or fuel
- Helps meet government requirements for water discharge

General Description

The Abanaki Model 4 Oil Grabber is a dependable and effective means of removing oil from water and water-based solutions. Often, skimming by itself will reduce oil to an acceptable level of water purity. Depending on the characteristics of the liquid, it is possible for the Model 4 alone to reduce oil content to less than five parts per million in water. The unit can be used as a pretreatment before filtration, and in conjunction with coalescing systems.

The Model 4 utilizes a continuous belt and wiper to remove up to 20 gallons of oil per hour from the fluid surface. The belt, operating on a motor and pulley system, runs through contaminated liquid to pick up oil from the surface. After traveling over the head pulley, the belt passes through tandem wiper blades where oil is scraped off both sides of the belt and discharged. The tail pulley has flanges which allow it to roll freely on the inside of the belt without becoming dislodged. It requires no bearings and does not need to



The Model 4 Advantages

- A single unit elevates and separates oil
- Lifts oil any distance without the need of expensive pumps
- Maintains skimming efficiency with fluctuating fluid levels
- Can be used in depths as shallow as one foot, or as deep as 100 feet
- Requires no tank modifications in most applications
- Operates in turbulent liquid using optional tail pulley cage and tether assembly
- Easy mounting and fast cleaning, with minimal maintenance

ABANAKI

be fastened to the tank. If turbulent conditions exist, the optional tether and cage assembly prevents the tail pulley from being dislodged.

Oil skimming makes use of the differences in specific gravity and surface tension between oil and water. These physical characteristics allow the belt to attract oil and other hydrocarbon liquids from the surface of the fluid. The Model 4 can be used in tanks with depths as shallow as one foot, or as deep as 100 feet.

Where To Use The Model 4

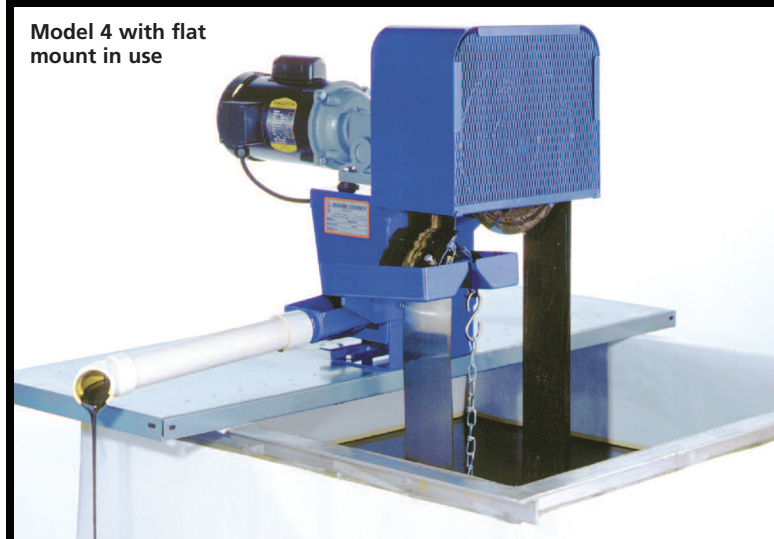
The Model 4 is designed for those applications where other models provide excess capacity, or physically will not fit. From a mere shimmer on top of water to a heavy oil slick, the Model 4 performs efficiently, removing up to 20 gallons of oil per hour.

Typical Applications

- Wastewater sumps
- Parts washers
- Coolant systems
- Heat treating fluids
- Food processing plants
- Parking lots, garages, and service facilities
- Outdoor ponds, lakes, and basins
- Underground tanks
- Ships' bilges
- Aircraft service areas and tarmac runoff
- Truck, locomotive, and other mobile equipment washing facilities

Rugged Construction for Harsh Conditions

The Model 4 is designed to last for many years. With the proper configuration it can handle

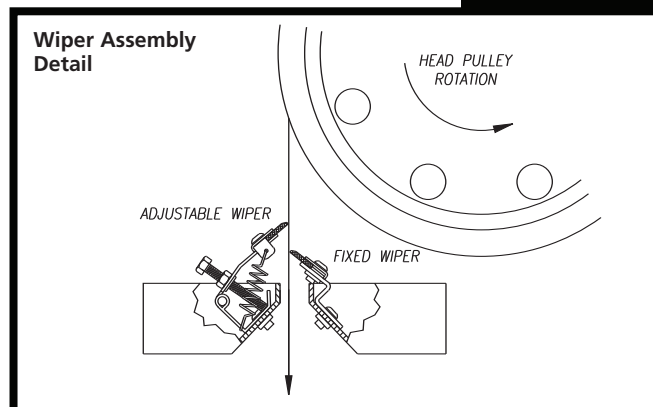
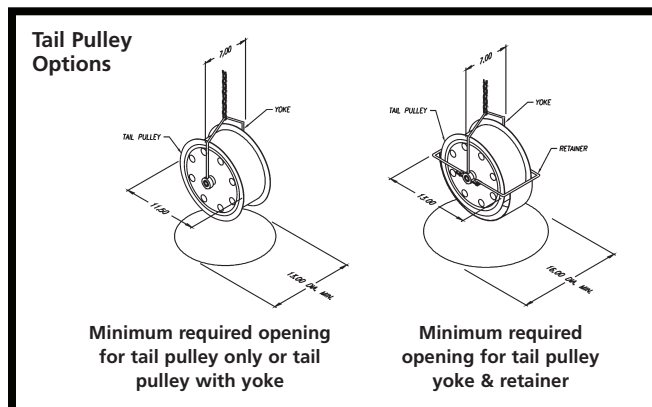


Model 4 with flat mount in use

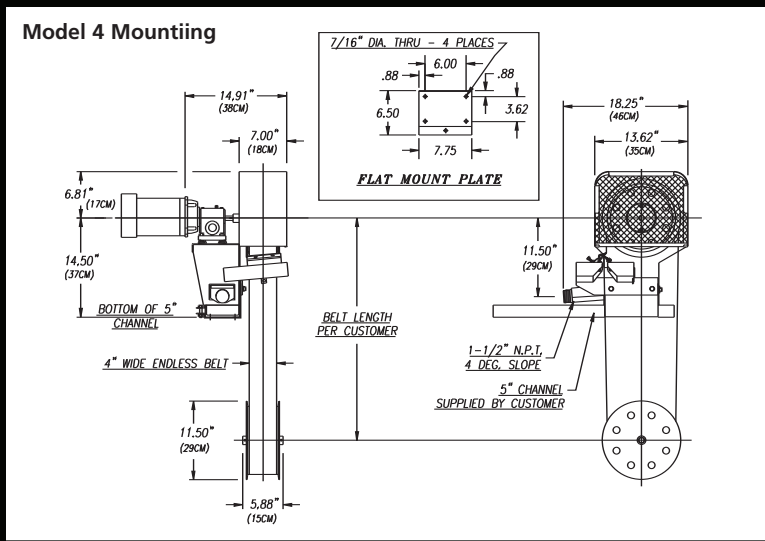
Key Features of the Model 4:

- Requires only a small area in the tank or sump
- Easy mounting
- High temperature capability
- Chip resistant powder finish
- Hazardous duty and food grade options
- Custom designs and turnkey systems available
- Fast cleaning with minimal maintenance

liquid temperatures up to 212°F, and the pH of the fluid can range from 3 to 13. Belts are made of corrosion-resistant steel, elastomer, and a specially engineered polymer. The skimmer drive includes an oil filled gear reducer with bronze gears and ball bearings. The motor, reducer, and powder coated finish of the weldments give the Model 4 exceptionally long life, even under the harshest conditions.



OIL GRABBER® Model 4



installation and operation, yet they surpass the requirements for most applications. Abanaki single material belts include corrosion-resistant steel (standard), carbon steel, elastomer, or a specially engineered poly. There is no delamination to worry about with a single material belt.

Corrosion-resistant Steel - Proven to be a reliable belting material of choice: durable and trouble free. This material stands up to high temperatures and harsh chemicals.

Elastomer - Used in applications where abrasive particles are present or when physical abuse of the belt is likely.

Engineered Poly - Used in relatively high heat without stretching. Strong chemical resistance. Capable of picking up many emulsions.

Fuzzy® - Used in applications involving fuel oils such as gasoline or diesel fuel.

When in doubt, consult factory for advice on the best belt for your application.

Belt Selection

Belt Length

To specify the belt length: Measure from the drive unit mounting plane to the surface of the liquid at its lowest level and add 24 inches (61 cm). (Generally, the lowest level allowed is about one foot, and can never be the bottom of the tank. The tail pulley should be submerged below the liquid surface.)

Belt Material

Experience has shown that belt skimmers require a minimum square footage of space for

Wiper Selection

Nitrile: Standard, used in most applications not involving strong chemicals or high heat.

CRV: Used in applications with strong chemicals or high heat.

Ceramic: Used in applications where abrasives are present.

Ceramic Hybrid: Used in applications with low lubricity. Acid & chemical resistant.



Abanaki's Oil Concentrators®

The Oil Concentrator® is an option available on all ABANAKI oil skimmers. Under most operating conditions ABANAKI oil skimmers will pick up oil with less than 5% water. But as surface oil is reduced to a thin layer (1/16 to 1/8 inch thick), more water or coolant may also be picked up along with the oil. When used in tandem with the oil skimmer, an Oil Concentrator will solve this problem, and provides virtually complete oil /water separation, saving money and improving the efficiency of the skimmer.

Based on the principle of gravity separation, the Oil Concentrator uses no electricity, timers, sensors, pumps, or other moving parts. The

Oil Concentrator sits behind the skimmer and receives its discharged oil. The unit comes complete with a mounting bracket, removable sludge screen and a drain plug to ease clean up. For higher viscosity oils or low temperature applications, a thermostatically controlled heater is available as an option.

OIL GRABBER® Model 4

Abanaki has thousands of skimmers installed worldwide at leading companies such as...

| | |
|----------------------------|---------------------------|
| American Cyanamid | Kaiser Aluminum |
| Armstrong World Industries | Lockheed |
| Bethlehem Steel | Mazak |
| Boeing | Monroe Auto Equipment |
| British Steel | New York Power Authority |
| Bureau of Reclamation | Nissan Motor |
| Caterpillar | Norfolk Southern Railroad |
| Chevron | Nucor-Yamato Steel |
| Corning | Outboard Marine |
| Dow Chemical | TRW |
| Eaton | Union Pacific Railroad |
| Flying J | United Airlines |
| Ford Motor | USS Great Lakes Fleet |
| General Electric | Volvo AB |
| Henry Filters | Wartsila Diesel |
| Honda | Westinghouse Electric |
| John Deere | |

Other Oil Skimming Products From Abanaki

Model 8²

For Most Applications
Single 8-inch wide belt (20.3 cm)
Any length belt
Capacity: 40 GPH (151.4 LPH)



Model MB²

For High Volume
Two to five 8-inch belts (20.3 cm)
Any length belts
Capacity: to 200 GPH (757.1 LPH)



Tote-It² Portable

Portable for Moderate Capacity Applications
Single belt: 2-inch or 4-inch (5.1 or 10.2 cm)
Belt length: 1'-6" to 5'-0" (45.2 to 152.4 cm)
Capacity: 6 GPH - 2" belt (15.1 LPH - 5.1 cm belt)
12 GPH - 4" belt (22.7 LPH - 10.2 cm belt)



Mighty Mini²

Small Applications (Parts Washers, CNC Machines, 55 Gal. Drums)
Single belt: 1-inch or 2-inch (25.4 or 50.8 mm)
Belt length: 6", 12", 18", 24" (153, 305, 458, 610 mm)
Capacity: 1 GPH - 1" belt (3.81 LPH)
2 GPH - 2" belt (5.71 LPH)

Specifications

- Oil Removal Rate** 16 gph (60 lph) with standard tail pulley
20 gph (75 lph) with high capacity tail pulley
(Removal rate is based on 30 weight oil in water.)
- Tail Pulley** Specify standard or high capacity. (The high capacity option uses a patented pulley design that improves the adherence of oil to the inside of the belt, thus increasing the removal rate.)
- Motor** Fractional HP, TEFC, motor operating on either 115/230VAC, single phase, 60Hz or 230/460 VAC, three phase, 60Hz. **Optional:** 50Hz power source; explosion proof; drip proof; pneumatic; and wash down duty motors.
- Belt Width** 4 in. (10 cm)
- Belt Length** User specified. (See "Belt Selection" section.)
- Belt** Specify corrosion-resistant steel, elastomer, a
- Material** specially engineered poly, or Fuzzy®. (See "Belt Selection" section.)
- Wiper** Nitrile (Standard); CRV (Optional), Ceramic or Ceramic hybrid (Optional). Specify wiper material based on temperature and fluid compatibility. (See "Operating Limits.")
- Mounting Method** Standard: Bracket for customer-supplied steel channel, with oil discharge through the channel, or flat surface mount with oil discharge through a 1½ in. (3.75 cm) NPT male pipe fitting.
- Weights¹** Drive assembly and housing with motor, without belt or tail pulley: 71 lbs. (32 kg) max.
Standard or high capacity tail pulley: 8 lbs. (3.6 kg)
4 ft. corrosion-resistant steel belt: 4 lbs. (1.8 kg) (belt weight varies according to actual length specified)
- Options (Specify)**
- Tail pulley cage and tether assembly for operation in turbulent liquids .
 - 1½" PVC discharge pipe kit
 - Floor mounted support stand.
 - 316 stainless steel housing.
 - Oil Concentrator® for virtually water-free oil (See Abanaki Oil Concentrator® on next page.)
 - Float switch with signal light (fits in ¾" drum bung) to prevent discharge drum overflow.
 - Trough heaters
 - Poly-shelters, reinforced for durable protection in outside applications
 - Timer and electrical controls

Operating Limits

| Wipers ² | Temperature of Liquid | pH 3-5 (acidic) | pH 6-8 (neutral) | pH 9-14 (alkaline) |
|--------------------------|-------------------------|---------------------|------------------------------|------------------------------|
| | 33°F-180°F (0.5°C-82°C) | Ceramic hybrid, CRV | Ceramic hybrid, CRV, nitrile | Ceramic hybrid, CRV, nitrile |
| 181°F-212°F (83°C-100°C) | CRV | CRV | CRV | |
| Belts ² | Temperature of Liquid | pH 3-5 (acidic) | pH 6-8 (neutral) | pH 9-14 (alkaline) |
| | 33°F-140°F (0.5°C-60°C) | Elastomer | Poly, Elastomer | Poly, Elastomer |
| | 33°F-180°F (0.5°C-82°C) | Corrosion Resistant | Corrosion Resistant, Poly | Corrosion Resistant, Poly |
| 181°F-212°F (83°C-100°C) | CR steel | Corrosion Resistant | Corrosion Resistant | |

Standard Configuration The standard Model 4 is supplied with a motor belt guard, spring-loaded adjustable wiper blade assembly, skimmer belt, tail pulley, and assembly instructions.

Specification Notes:

1. The Model 4 is UPS shippable.
2. Consult factory for recommendations covering operating conditions not listed here.

Optional equipment shown in some views.



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